

INSTRUCTION MANUAL



HR662/802/672/812



HRC662/672/802/812



Grassland walk behind flail mower



Read this instruction manual carefully before any use of the machine, keep it as a reference. For any question about this manual, please report to your OREC dealer or to the distributor of your country or to : <http://www.orec-jp.com>.

Update : August 2018

“Only the English version of this manual can be used as a reference.”

INTRODUCTION

Forward to the user

Read this manual before any use of your mower, only the herein instructions shall help you to achieve an efficient and safe work.

A safe use will only result from the manner you will use the machine in accordance with the restrictions described in this manual. Thus, you must know and follow **all** the safety measures in this manual and those relating to the use of your mower.

The MOWER that you have just bought has been designed and manufactured for your entire satisfaction. As any other mechanical machine, it requires a proper maintenance and must be kept clean. Grease the machine like indicated. Follow the rules and safety indications as described in this manual and as showed on the preventive instruction stickers.

About maintenance, always mind that your OREC dealer has the skills, the genuine parts and the necessary tools to solve the possible problems.

Use only the OREC original parts : “ non genuine ” parts will not assure you of a correct and safe working and are likely to make the guarantee null and void. Write the name and the serial number of your machine hereunder :

MODEL :.....

SERIAL NUMBER (refer to the pictures herein) :.....

Always mention these informations to your dealer in order to obtain the right parts.

Concerned about constant progress, OREC keeps the right to modify the machines without being compelled to modify those already sold.

The illustrations and characteristics in this manual might lightly differ from your machine because of the constant improvements made by our production department.

In this manual, the left and the right hand or the rear and the front position are determined according to the mower handlebar.

All along this manual the word **IMPORTANT** is used to indicate that a fault might cause damage to the machine. The words **WARNING**, **CAUTION** and **DANGER** are used with the “ safety/warning ” pictogram (triangle with an exclamation mark) in order to indicate a hazard for your safety.



This symbol indicates that you must be very attentive because your safety is at stake. It reminds that you must follow the safety instructions and pay attention to hazardous operations that might cause injuries.



Reminds the safety rules that might cause injury if they are not respected



Remembers to pay attention to a real danger that is likely to cause injury or even death if no proper precaution is taken.



Indicates a major hazard that is most likely to cause irremediable injury or death if the right precautions are not taken.

CONTENTS

INTRODUCTION	2
CONTENTS	3
SPECIFICATIONS	3
CHECK LIST	4
SAFETY RULES	4
DIFFERENT PARTS OF THE MOWER	6
SAFETY INSTRUCTION STICKERS	7
CONTROLS	9
OPERATION	11
MAINTENANCE OPERATIONS TO BE CARRIED OUT BY THE USER	13
BREAKDOWNS AND SOLUTIONS	20
TIGHTENING TORQUES (Nm).....	20
EC CONFORMITY DECLARATION	21
MEASUREMENT OF VIBRATIONS	21
EC CONFORMITY DECLARATION	22
MEASUREMENT OF VIBRATIONS	22
EC CONFORMITY DECLARATION	23
MEASUREMENT OF VIBRATIONS	23
EC CONFORMITY DECLARATION	24
MEASUREMENT OF VIBRATIONS	24
EC CONFORMITY DECLARATION	25
MEASUREMENT OF VIBRATIONS	25
EC CONFORMITY DECLARATION	26
MEASUREMENT OF VIBRATIONS	26
EC CONFORMITY DECLARATION	27
MEASUREMENT OF VIBRATIONS	27
EC CONFORMITY DECLARATION	28
MEASUREMENT OF VIBRATIONS	28
LIMITED WARRANTY	29
NOTES.....	29

SPECIFICATIONS

Model	HR662/672	HRC662/672	HR802/812	HRC802/812
Engine	HONDA GX270	HONDA GX270	HONDA GX340	HONDA GX340
Engine power (HP)	8.6Hp	8.6Hp	10.9Hp	10.9Hp
Transmission	Mechanical	Mechanical	Mechanical	Mechanical
Forward speed (km/h)	(1) 0.94 (2) 1.96 (3) 3.45	(1) 0.90 (2) 1.88 (3) 3.31	(1) 0.94 (2) 1.96 (3) 3.45	(1) 0.90 (2) 1.88 (3) 3.32
Reverse speed (km/h)	0.94	0.90	0.94	0.90
Cutting width (mm)	650	650	800	800
Height of cut (mm)	50 to 110	50 to 110	50 to 110	50 to 110
Weight (kg)	160	170	160	195
Fuel tank capacity (liters)	5.3	HRC662 / 5.3 HRC672 / 4.1	6.1	HRC802 / 6.1 HRC812 / 5.3
Blade transmission	belts	belts	belts	belts
Blade engagement	belt tension	belt tension	belt tension	belt tension

blade speed (rpm)	3075	3075	3075	3075
Over all width (mm)	815	815	950	950

CHECK LIST

INSTRUCTIONS TO THE DEALER

- The assembling, the installation and the first application of the machine is under the OREC dealer's responsibility.
- Read the instruction manual as well as the safety measures. Check that all the before delivery and at delivery check points specified in the following lists have been verified and possibly modified before delivering the machine to its owner.

CHECKS BEFORE DELIVERY

- Check that all the shields, grids and safety guards are in place and in a good condition.
- Check that the hydraulic hoses are in place and in a good condition. Replace them if necessary.
- Check that there is no oil leak, repair if necessary.
- Check that the safety instruction stickers are in place and in a good condition. Replace them if necessary.
- Check that all the bolts and screws are properly tightened with the right torque (refer to torque chart).
- Protect the grease nipples by coating them with grease and lubricate the machine.
- Check that the machine can work properly.

CHECKS ON DELIVERY

- Show the user how to perform the adjustments.
- Explain to the user the importance of the lubrication and show him the different greasing points on the machine.
- Show him the safety devices, grids, guards and the optional equipments.
- Give the instruction manual to the customer, ask him to read it carefully.

SAFETY RULES



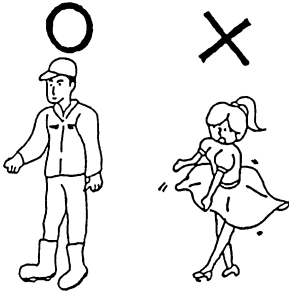
CAUTION

Some of the illustrations show the machine with no guard, no shield. Never use the machine without these devices.

- Learn to stop the machine in case emergency.
- Read this manual.
- Do not let anybody use the machine before having read and understood this manual.
- Do not let children use the machine.
- Do not wear loose clothes. They might be grasped by moving parts.
- Always wear protection equipments for when using the machine.
- Only work during daylight or with a good artificial light.
- Check that the safety instruction stickers are in place and in a good condition.
- Keep the machine free from debris or mud.
- Check that the machine can work properly before any use.

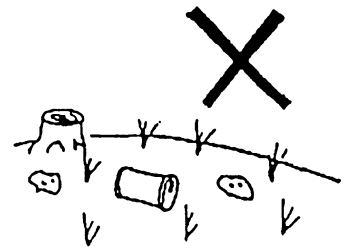


- Check that all the shields, grids and safety guards are in place and in a good state.
- It is strictly forbidden to carry persons or animals onto the machine during the work or during the transportation.
- Never stop or start roughly when working on a slope. Never use the machine to work on a stepping terrain.

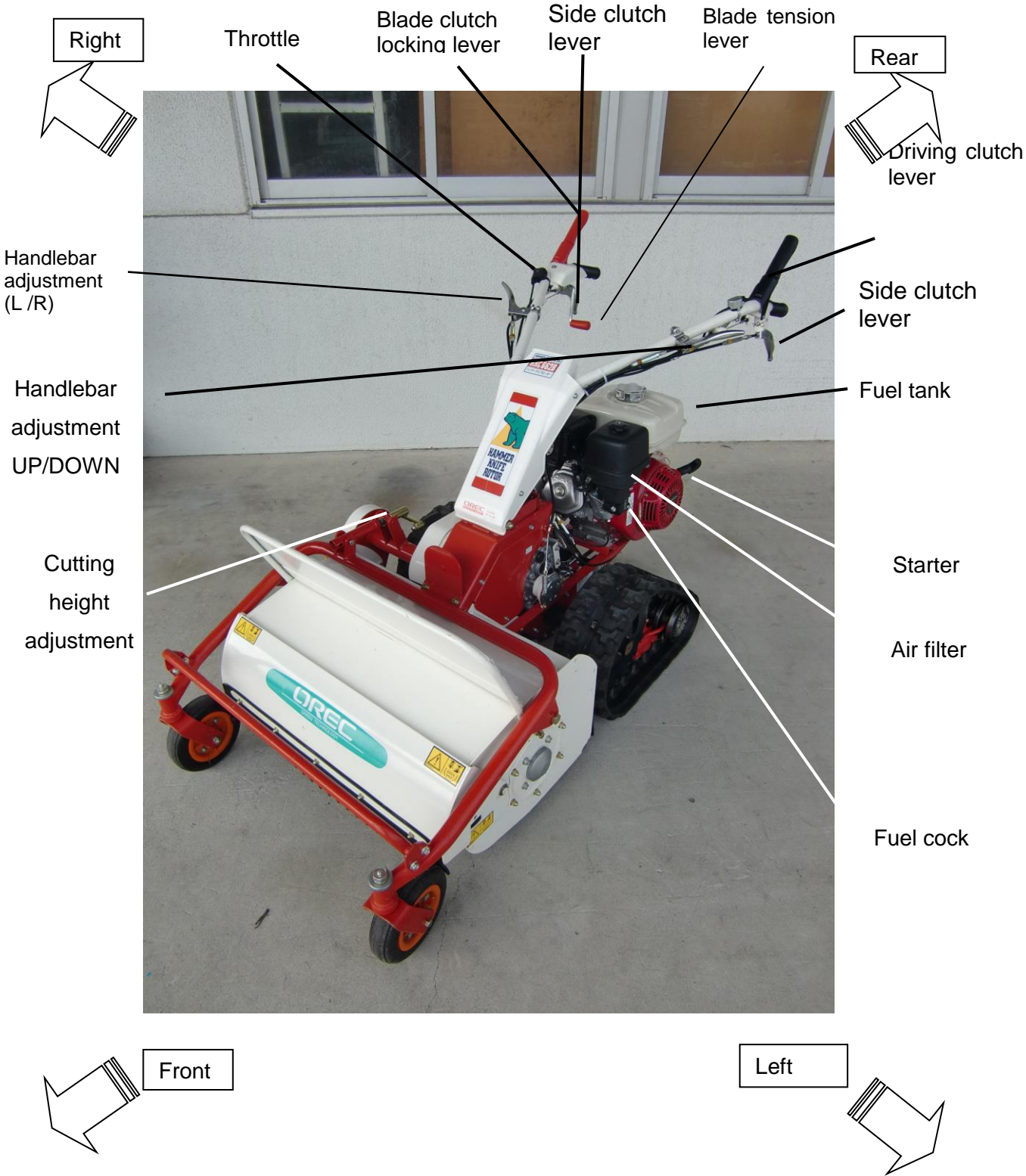


- Reduce the ground speed when running on a slope and when turning straight in order to prevent from any risk of losing control.
- Be very careful when bordering ditches.
- Stop the engine, and remove the sparking plug ignition cover before any intervention on the machine.
- Never work under the machine or its parts when lifted, unless they are blocked and maintained into position with sufficient security.
- When running on a slope, always work going up or down but never across the slope.

- Steer clear of unsteady embankments, holes or rocks. They might be dangerous during manoeuvres or transport.
- Keep away from electric wires and obstacles. A contact with electric wires cause electrocution and death.
- Stop the machine progressively when lifting or lowering the machine.
- When stopping the work, stop the engine and remove the sparking plug ignition cover before leaving the mower.
- Engage all the safety equipments.
- Move the controls only when correctly sat down in the mower
- Visually check hydraulic leaks and if some parts are faulty or missing. Repair before use.
- Never change the adjustment of the regulator, it is set in the factory. Unsetting this valve would cause failures.
- Ensure that the user of the machine has already read and understood this manual and that he is aware of all the safety instructions before any use.
- Always use a chuck and bronze hammer when replacing or intervening on the pins and bolts at the end of rams, rod ... etc in order to avoid the projection of metal fragments.
- Clear the mowing path from foreign objects, stones, woods, cans, bottle, pieces of steel, wich can ne thrown by the mower.
- Gasoline is highly flammable :
 - Refuel outside, never smoke when refuelling
 - Never refuel when the engine is running, stop the engine before refuelling
 - Allowed the engine to cool down before refuelling
 - If gasoline has spilled, do not try to start engine before the spilled gasoline has been wiped.
 - Check that the fuel cap is correrctly installed after refuelling



DIFFERENT PARTS OF THE MOWER



SAFETY INSTRUCTION STICKERS

Note their location and replace them immediately in case of damage or when missing



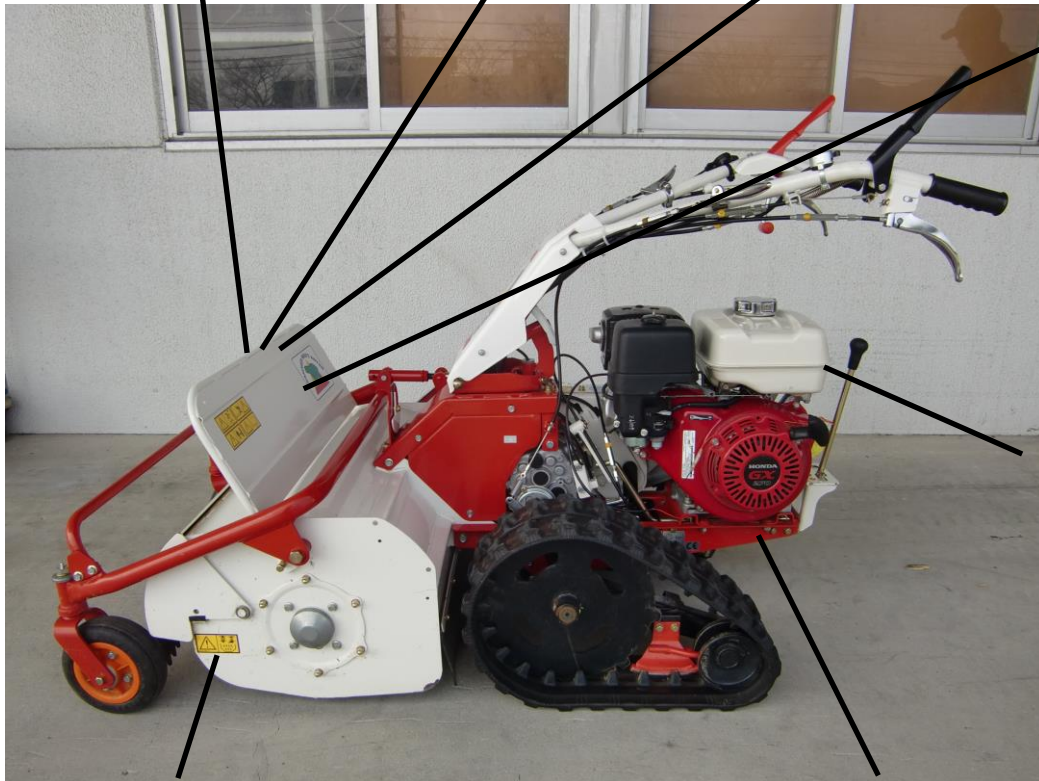
Read owner's manual



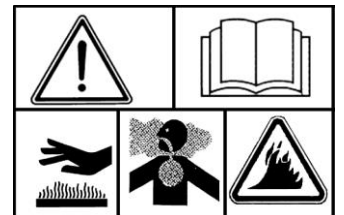
Beware of thrown objects



Keep away from the machine



Unplug the spark plug wire before perform maintenance, read owner's manual



Read owner's manual to be aware of the risks like burns, breathing intoxication, and fire



No hands or feet under the mowing deck



SAFETY INSTRUCTION STICKERS (continued)



No hands or feet under the mowing deck



Do not exceed 15° slopes



Always wear protective equipment against dust, noise and wear glasses



Beware of rotative belt under the shield

CONTROLS

DRIVING CLUTCH LEVER

Push the lever(1, Figure 1) down to the handlebar to make the machine moving. Release the lever, then the machine stops.

BLADE CLUTCH LEVER

Blade clutch lever makes the engine drive the blade to mow. Press the lever (2, Figure 1) then pull the lever (3, Figure 1) to make the blade turning. Release the lever, then the rotor stops.

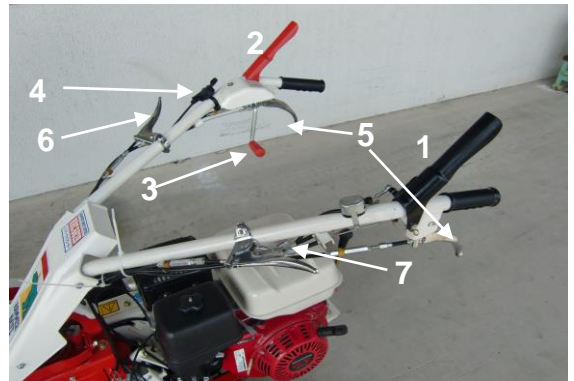


Figure 1



WARNING

Never try to start or stop the engine with blade engaged

THROTTLE LEVER

Push the throttle lever(4, Figure 1) to left to increase engine speed, push the throttle lever to right to decrease engine speed to idle rpm. Always operate mower at full engine speed.

SIDE CLUTCH LEVERS

The side clutch levers (5, Figure 1) are used to change the direction of the machine. Press right lever to turn right and left lever to turn left. To move the machine when engine is cut off, press the both levers.



DANGER

Do not press the two levers in slopes when engine is running.

HANDLEBAR ADJUSTMENT LEVERS

Grip the lever (6, Figure1) to move handelbar right and left. And grip the lever (7, Figure 1) to move handlebar up/dpwn.

SPEED LEVER

This lever (Figure 2) allows to select 3 forward speeds (1, 2, 3), 1 reverse speed (R) or 3 neutral location (N).



WARNING

Operate speed and range lever only with the machine stopped and engine at idle speed.

CHOKE LEVER (1, FIGURE 3)

Push the lever to 2 to operate the choke to start engine cold, when engine has start release it to 3.

IMPORTANT

Do not use the choke when the engine is hot



Figure 2

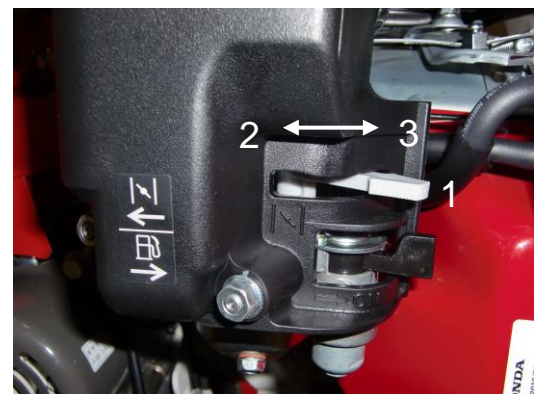


Figure 3

FUEL COCK

The fuel cock (1, Figure 4) is closed when machine is not in use. Push the lever to 2 to open fuel cock and to 3 to close cock.

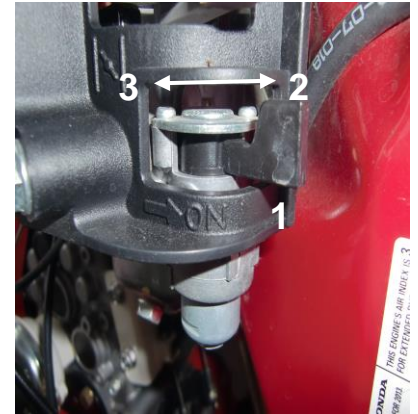


Figure 4

HEIGHT OF CUT CONTROL

Height of cut can be set by turning the crank-lever (1, Figure 5) clockwise to increase the height of cut and anti-clockwise to decrease the height of cut.



WARNING

Always perform this adjustment engine off and sparking plug cover unplug

When cutting in low position, power needed and thrown objects are more important. Cutting low can cause damage to the machine and injury.



Figure 5

ENGINE ON/OFF SWITCH

This switch is located on the left side of the handlebar. It allows to run the engine when positioned on « ON » and stop the engine when positioned on "OFF".(Figure 6) Use this switch to start or stop the engine.



Figure 6

ENGINE :

Refer to engine manual delivered with the machine.

CRAWLER LOCK LEVER (OPTIONAL) (HRC MODEL ONLY)

This lever is located on the left side of handlebar. It is used to function for uplift prevention of machine by locking both of crawlers.

When the crawler lock kit is installed, crawler is locked. Grip the lever (1, Figure 7) until it clicks into place and is locked by lever (2, Figure 7). In this moment, crawler is unlocked.

Grip lever (1, Figure 7) again with lever (2, Figure 7) and release it. Then crawler kit pin should be fit into one position. Crawler should be locked.



CAUTION

Make sure that the crawler kit pin is set into the hole when machine is used with crawler lock kit.

When crawler is locked, turning radius would be slightly bigger than normal operation.

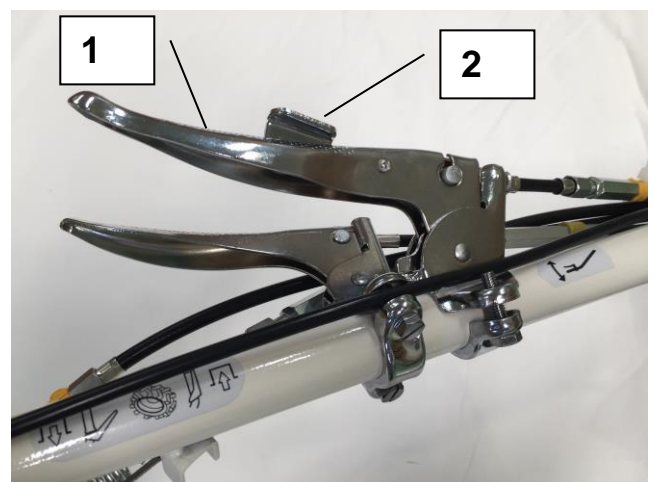


Figure 7

OPERATION

CAUTION

Check the tightening of bolts, referring to the tightening torque chart

The safety is one of our main worry when designing and manufacturing this machine. Therefore, negligence in the use of the machine should reduce our efforts to nothing. The prevention strictly depends on the care and on the skill of the user when applying and maintaining the machine. The best safety method remains a careful and skilled user ; we wish you to be this kind of user.

The user of this machine is responsible for its safe use. He must be a skilled user specially trained for the use of this machine. Read the safety instructions. This machine has been designed to mow grass. It is not designed for any other operation. It is not designed to transport other tools or materials that might damage it and cause injuries to the user. It must not be used to carry persons.

DANGER

Never use the machine without having priorly carried out all the maintenance operations as described in the daily maintenance chapter.

CAUTION

Never let children or unskilled persons use the machine. Check that nobody or no object stands near the machine when at work. They could be hit by the moving parts. Nobody must stand on the machine except the driver. Never put your hands under moving parts.

STARTING OF THE ENGINE

- Turn the fuel cock to "ON".
- Check that cutting blade is disengaged, and Driving lever range is in neutral position « N ».
- Pull choke lever if engine is cold or push throttle lever half of his stroke if the engine is hot. Pull the starter rope. When the engine has started, push back the choke lever.
- Select a speed ratio and travel to the mowing path.

MOWING

- Start the engine
- Adjust the height of cut as needed.

WARNING

Do not forget that it is better to mow a few grass often than an important quantity in one operation. Short grass do not resist to dry weather, and the blade can hit the grown with damage and thrown objects. Working in slopes is very dangerous. Never work in slopes more than 15°.

- Increase engine speed to the maximum. Push down the blade clutch lever (2, Figure 8) then engage the blade tension lever (3, Figure 8) slowly. Then go forward in the grass to mow.
- The best cutting speed depends of quantity and the density of the grass. Usually it is asked to mow between 2,5 and 6 Km/H. A tall grass will be cut slowly and a low grass will be cut faster.



Figure 8



CAUTION

Clear the mowing path from foreign objects, stones, woods, cans, bottles, pieces of steel, which can be thrown by the mower. They can cause injury to the operator or the bystanders.

HOW TO STOP THE MACHINE

- Release drive clutch lever and blade clutch lever.
- Push the throttle lever to "LO".
- Switch the engine stop on "off"
- Close the fuel cock
- Remove the spark plug wire



CAUTION

Never park the machine on slopes. Stop it on a level and flat surface.

STORING THE MACHINE

Thoroughly clean the machine. Use touch up paint to prevent rust. Check for worn and damage parts, install new parts as required. Perform the normal maintenance of the machine according to maintenance chart. Store the machine in a dry protected area. Remove sparking ignition wire from the sparking plug.

TRANSPORT

- Check that the cutting rotor is disengaged.
- Check that the spark plug cover is disconnected.
- Check that the fuel cock is closed.



CAUTION

Take care of hot surfaces of the machine, especially around the engine.

MAINTENANCE OPERATIONS TO BE CARRIED OUT BY THE USER



BEFORE perform any maintenance operation on the machine, cut off the engine, and remove the spark wire from the sparking plug

If maintenance operation is not realized, damages can occur to the machine and personal injuries to the user and/or spectators. These damages and injuries will not be covered by the warranty.

- Daily maintenance will be performed by the user.
- Maintenance operations for first 20 hours, 100 and 300 should be realized by the dealer.
- Ask your dealer to check the machine if you meet some problems.
- Ask your distributor the name of your dealer.

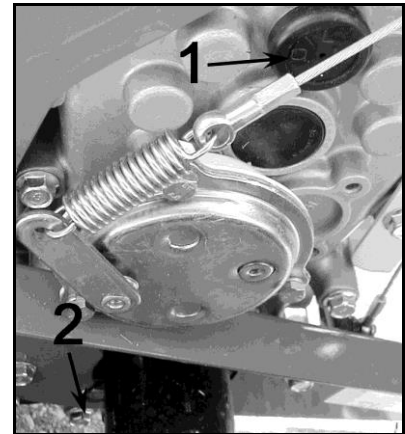


Figure 9

DAILY MAINTENANCE, BEFORE START MOWING

Transmission oil level : check by the gauge (1 Figure 9). Oil level should appear in the hole.

- Gear Oil : SAE90 or API GL-5
- Gear Oil Quantity : 1.60L



Figure 10

Transmission oil replacement

First : 20 hours.

Later : each 100 hours or every year whichever comes first.

FUEL (FIGURE 10)

Check tank level is full before start to work. Check that tank cap is fully closed, and check for leaks. Use only a good quality unleaded gasoline.



Check fuel tank is closed, wipe fuel spillages before start the machine. Check there is no fire, electric sparks, cigarettes near the machine when refuelling.

Tires (Figure 11)

Check tires are not cutted, cracked or worn.
Check tires pressure : 1,4 bar rear.

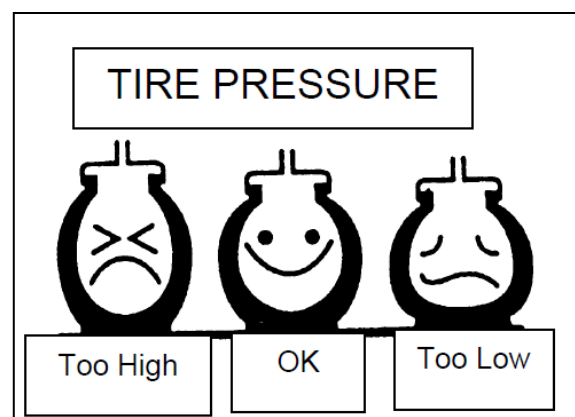


Figure 11

SAFETY STICKERS

•Check safety stickers are stucked at their place. Replace them if they are worn and damage.

AIR FILTER

- Open the air cleaner cover and remove the dual-filter elements.
- Remove the foam filter element from the paper filter element.
- Clean paper filter element with compressed air (read the engine manual).
- Clean foam filter element with soapy water, and dip in oil(read the engine manual).
- Install the elements and air cleaner cover referring the engine manual.

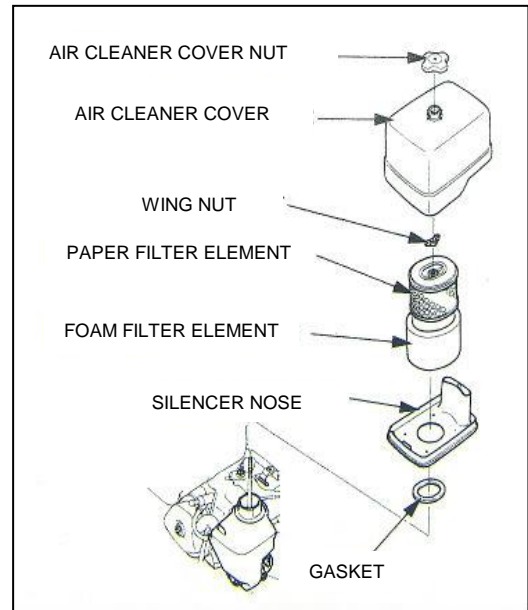


Figure 12

ENGINE OIL LEVEL :

•Refer to engine manual. With the engine cold or stopped at least since 10 minutes on a plate level place. Check level with the oil filter cap (1, Figure 13). Unscrew the plug, wipe it and install without screwing it. Check the level that must be between the two marks.

- Engine oil : SAE 10W30 or API SL class
- Engine oil quantity : 1.10L (HR662/672/802/812/HRC662/802)
1.28L (HRC672/HRC812)

Remove oil drain plug (2, Figure13) in case of changing oil.

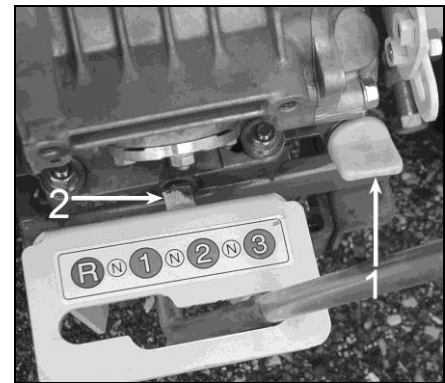


Figure 13

Engine oil replacement

First : 20 hours.

Later : each 100 hours or every year whichever comes first.

BLADE AND BLADE HOLDER CONDITION



CAUTION

You can be cutted and injured by cutting flails. Always wear gloves when holding flails.

Check if flails are in good condition, change worn or damage parts.

- Changing flails : unscrew hexagonal bolt on the rotor.
- Check the blade condition. Change it if it is worn, bend or cracked.
- Reverse flails if the cutting side is worn out, in order to use the other side.
- Check that ALL the flails of the rotor are bolted and in good condition
- Check thightening of hexagonal screws according to the chart at the end of the manual.



Figure 14



CAUTION

Only use original genuine OREC parts. Other parts may be dangerous for your health and for the bystanders and the machine. If some flails are missing important vibrations will occur. If you feel such vibrations on the handlebar, check the rotor and the flails. Vibrations may cause loosening of the bolt and nuts and may crack the steel of the machine.

TIGHTENING OF BOLT AND NUTS

•Check for tightening of bolt and nuts according to the chart. Vibrations of the machine may loosen bolt and nuts.

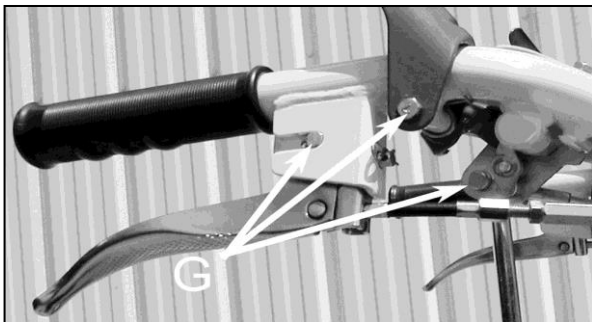


Figure 15

LUBRICATION :

- Grease the front wheel axle(1 Figure 15) with grease NLGI N°2.
- Grease the different points G(Figures 16 & 17) with light oil.

WIRES GAP :



Transmission wires :

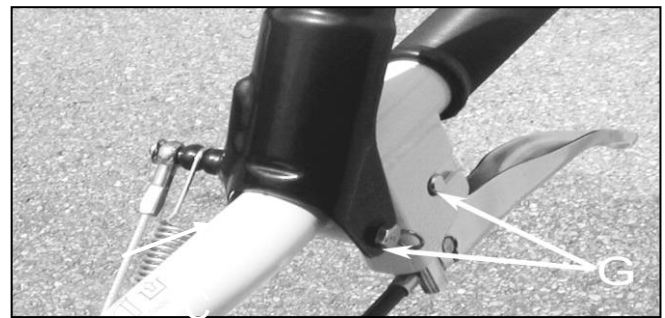


Figure 17

- If the machine does not stop when the drive clutch lever is released, adjust the tension wire as follow : unscrew the locking screw (A Figure 18) and unscrew the nut B. Try to move the machine again. Perform the adjustment again if needed. When the adjustment is performed screw the locknut A on the nut B.
- If the machine doesn't move when driving clutch lever is pressed, adjust the tension wire as follow : unscrew the locking screw (C Figure 18) and unscrew the nut D. Try to move the machine again. Perform the adjustment again if needed. When the adjustment is performed screw the locknut C on the nut D.

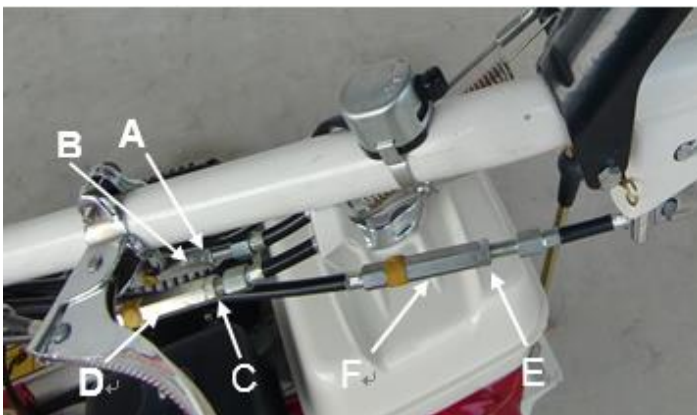


Figure 18

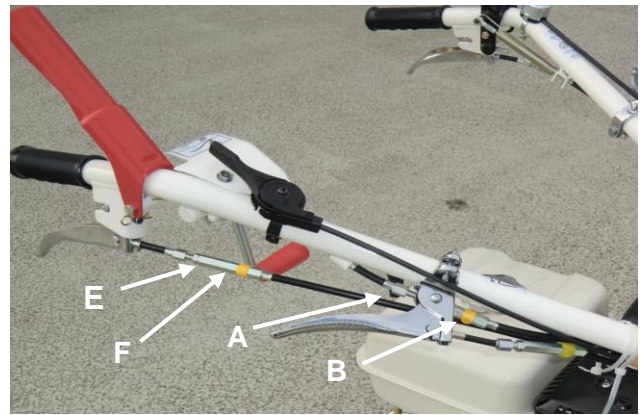


Figure 19

Blade wire :

- If the blade does not stop when the blade lever is released, adjust the tension wire as follow : unscrew the locking screw (A Figure 19) and unscrew the nut B. Try the machine again. Perform the adjustment again if needed. When the adjustment is performed screw the locknut A on the nut B.

- If the blade does not move when transmission lever is pressed, adjust the tension wire as follow : unscrew the locking screw (A Figure 19) and after screw the nut B. Try the machine again. Perform the adjustment again if needed. When the adjustment is performed screw the locknut A on the nut B.



Blade brake is connected with the blade wire. Check if the blade brake works correctly when adjusting blade wire control.

Direction wires :

If the wheel is not free (HR662/802) or not locked (HRC662/672/802/812) with side clutch lever engaged, adjust as follows:

- Unscrew locking nut (E, Figures 18,19).
- Screw or unscrew the nuts F .
- Try the machine.
- Adjust again if it is necessary.
- Screw the locking nut “E” on the adjusting nuts “F”.

Handlebar Control wire adjustment

If the handlebar control doesn't work correctly, adjust as follow :

- If it is difficult to free the handlebar, unscrew the nut (A, Figure 20,21), then screw the nut B to increase the wire tension. When the adjustment has been performed, rescrew the nut A.
- If the handlebar doesn't lock properly, unscrew the nut (A, Figure 20, 21), then uncrew the nut A to decrease the wire tension. When the adjustment has been performed, rescrew the nut B.

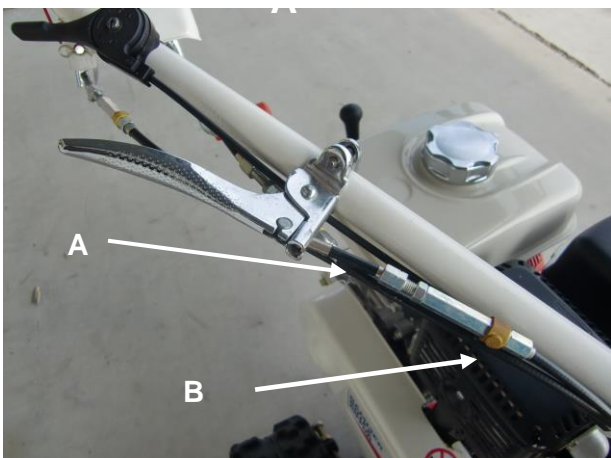


Figure 20



Figure 21

BELTS ADJUSTMENT:



WARNING

A loosen belt may slips and worn quickly, a too tighten belt may worn bearings.

- Check for belt condition, cracks and wear. Replace if necessary.

Belt from engine to counter shaft

- Stop engine and disconnect sparking cover, clutch the blade.
- Unscrew the three bolts of the shield to reach the belts.
- Push the belt with a finger on (A, Figure 22) the belt must move from 10 to 12 mm. If the belt does not move accordingly, perform "tension wire" again.
- Check that the belt guides "B" are close 3 or 4 mm from the tighten belt.
- If it is necessary, adjust the belt guides as follow : unscrew bolt C, adjust belt guides as required and screw the bolt again.
- Fit the belt cover with the three bolts.

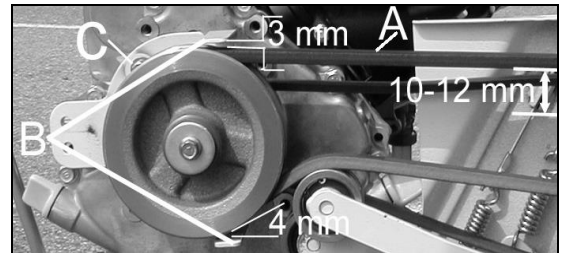


Figure 22

Belt from the counter shaft to the flails

- Stop engine and disconnect sparking cover.
- Unscrew the 2 bolts of the shield to reach the belt.
- Push the belt with a finger on (F, Figure 23) the belt must move from 3 to 5 mm. If the belt does not move accordingly, adjust with screws A & B.
- Fit the belt cover with the two bolts.

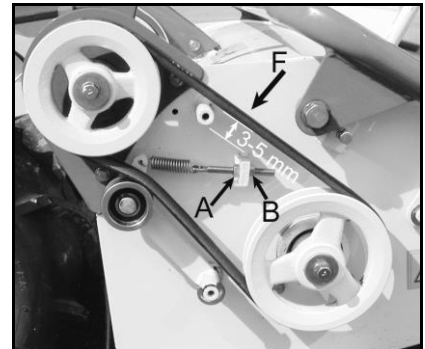


Figure 23

Belt transmission adjustment

- Stop engine and disconnect sparking cover, clutch the blade.
- Unscrew the three bolts of the shield to reach the belts.
- Push the belt with a finger on (A, Figure 24) the belt must move from 12 to 14 mm. If the belt does not move accordingly, perform "tension wire" again.
- Fit the belt cover with the three bolts.

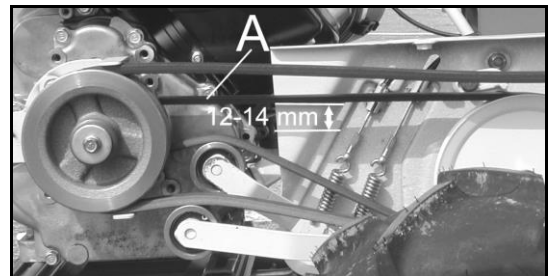


Figure 24

BLADE BRAKE :



WARNING

Check the blade brake every month (1, Figure 25), check the time for the blade to stop when blade clutch lever is released. If more than 7 seconds are necessary for the blade to stop, ask immediately to your dealer to check the blade brake system.

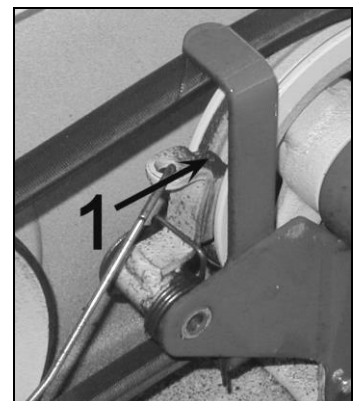


Figure 25

CRAWLER ADJUSTMENT (HRC MODEL ONLY)



The crawlers tend to slack when they are new. When the crawlers are slacked, they sticks on the wheels can get off and be damage. Check belt tension.

Check crawler tension every 50 hours of use.

1. Secure the machine on four stands.
2. Unscrew the nut (A, Figure 26).
3. Turn the screw clockwise to increase the crawler tension and counter clockwise to decrease. The free play of the belt should be between 10 to 20 mm (Figure 27).
4. Screw the nut (A, Figure 26).
5. Repeat the adjustment on the other crawler.

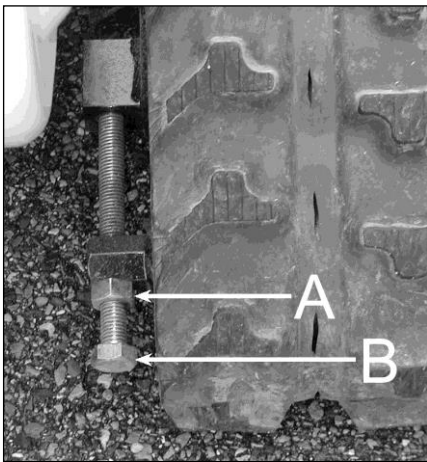


Figure 26

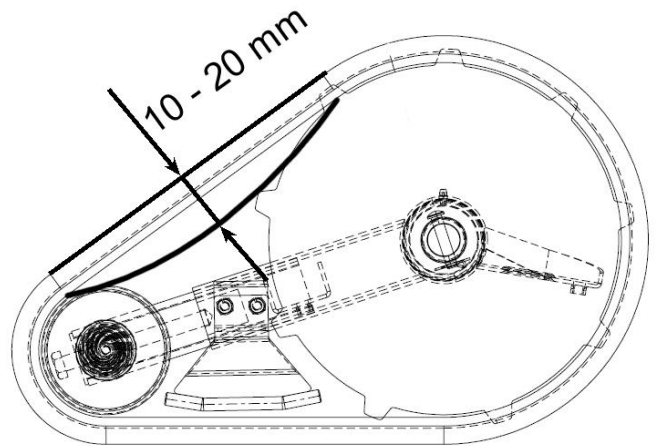


Figure 27

MAINTENANCE CHART

- Ask your dealer to realize this operation needing special tools and knowledge.
- ⊕ Inspection to realize by the owners before starting the engine
- ⊗ Inspection to realize by the owners after starting the engine

Part to inspect	Inspection	Every use	first 20 hours	Every les 100 hours	Every 300 hours every year
Blade belt	Check belt tension		<input type="checkbox"/>	<input type="checkbox"/>	
	Check wear		<input type="checkbox"/>	<input type="checkbox"/>	
Fuel	refuelling	⊕			
	Fuel cock	⊕			
Flammable materials	Clean the machine from flammable materials	⊕			
Drive clutch lever	check machine do not move when lever is on "N"	⊗			
Brake	Check efficiency of the brake	⊗			
Chassis	Check for rust, and cracks				
Safety stickers	Check they are in place and in good condition	⊕			
Guards & shields	Check they are bolted in their place and in good condition	⊕			
Tank and fuel hoses	Check for leaks and good condition Replace if needed	⊕			
Throttle lever	Check for efficiency	⊗			
Blades	Check they are bolted in their place and in good condition	⊕			
Blade clutch control lever	Check the adjustment of the wire	⊕	<input type="checkbox"/>	<input type="checkbox"/>	
Blade brake	Check the adjustment	⊕	<input type="checkbox"/>	<input type="checkbox"/>	
Blade belt	Check they tensioned and in good condition		<input type="checkbox"/>	<input type="checkbox"/>	
Engine	Refer to engine manual				

BREAKDOWNS AND SOLUTIONS

PROBLEM	CAUSE	SOLUTIONS
Engine does not start The machine does not travel	No fuel	Refuel the tank
	Battery is empty	Load or replace the battery
	Safety switches are working	Check brakes, blade clutch and seat and driving clutch lever
	Parking brake is locked	unlock parking brake
The machine does not stop	Driving clutch lever is not on « N »	Move the driving clutch lever to « N »
The blade does not rotate	Blade clutch lever is not engage	engage Blade clutch lever
	Safety switches are working	Check brakes, blade clutch and seat and driving clutch lever

TIGHTENING TORQUES (Nm)

Diameter of screw(mm)	Mark on the screw head				
	4 Or without mark	7	8	9	11
3	0.3~0.5	---	---	---	---
4	0.8~1.0	---	---	---	---
5	2.5~3.4	5.4~6.4	6.4~7.4	6.4~7.4	8.8~9.8
6	4.9~6.9	9.8~11.8	11.8~13.7	11.8~13.7	14.7~16.7
8	11.8~16.7	24.5~29.4	29.4~34.3	34.3~36.2	36.3~41.2
10	20.6~29.4	39.2~44.1	49~53.9	49~53.9	72.6~82.4
12	44.1~53.9	83.4~93.2	93.2~107.9	93.2~107.9	122.6~137.3
14	63.7~78.5	117.7~132.4	132.4~147.1	147.1~166.7	205.9~225.6
16	88.3~107.9	152~171.6	176.5~196.1	215.8~245.2	313.8~343.2
18	117.7~137.3	205.9~235.4	245.2~274.6	313.8~343.2	441.3~470.7
20	147.1~166.71	235.4~274.6	313.8~353	441.3~480.5	617.8~657.1
22	176.5~205.9	421.7~451.1	539.4~578.6	608~647.2	843.4~882.6
24	235.4~264.8	539.4~568.8	706.1~745.3	784.5~823.8	1098.4~1137.6

EC CONFORMITY DECLARATION

Business name and full address of the manufacturer : OREC CO LTD 548-22
HIYOSHI HIROKAWA-MACHI
YAME-GUN FUKUOKA JAPAN
S.A.T. sarl - Force 7 – ZA –
38110 ROCHETOIRIN
France owner of the technical documents
walk behind grassland Mower

Designation :
Mark : OREC
Type : HR662

Serial Identification :
Engine :
- Manufacturer : HONDA
- type : GX270
- Power : 6,3 kW
Width of cut : 650 mm
Conforms to directives: 2000/14/EC, 2006/42/EC, 2014/30/UE
Conformity assessment : 2006/42/EC Annex VIII
Measured acoustic power level : 101.8 dB(A)
Granted acoustic power level : 102.3 dB(A)
Conformity assessment : 2000/14/EC Annex V
Acoustic pressure level at operator's ears : 89.9 dB(A)
Harmonized standards used : EN ISO 12733-2009, EN ISO 3744-2011
EN ISO 3746-2011, EN ISO 1032/A1- -2008
EN ISO 20643-2008

made at : Fukuoka, January 25, 2018

Signed : Haruhiko Imamura
Function : Managing director



MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
Engine : GX270 ---HR662

Accelerometer Position	HR662
100mm from external side of handlebar(Left side)	3,28 m/s ²
100mm from external side of handlebar(Right side)	3,77 m/s ²

EC CONFORMITY DECLARATION

Business name and full address of the manufacturer : OREC CO LTD
548-22 HIYOSHI HIROKAWA-MACHI
YAME-GUN FUKUOKA JAPAN
S.A.T. sarl - Force 7 – ZA –
38110 ROCHETOIRIN
France owner of the technical documents
walk behind grassland Mower

Designation : OREC
Mark : HRC662
Type :
Serial Identification :
Engine :
- Manufacturer : HONDA
- type : GX270
- Power : 6,3 kW
Width of cut : 650 mm
Conforms to directives: 2000/14/EC, 2006/42/EC, 2014/30/UE
Conformity assessment : 2006/42/EC Annex VIII
Measured acoustic power level : 101.8 dB(A)
Granted acoustic power level : 102.3 dB(A)
Conformity assessment : 2000/14/EC Annex V
Acoustic pressure level at operator's ears : 89.9 dB(A)
Harmonized standards used : EN ISO 12733-2009, EN ISO 3744-2011
EN ISO 3746-2011, EN ISO 1032/A1- -2008
EN ISO 20643-2008

made at : Fukuoka, January 25, 2018

Signed : Haruhiko Imamura
Function : Managing director



MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
Engine : GX270 ---HRC662

Accelerometer Position	HRC662
100mm from external side of handlebar(Left side)	3,64 m/s ²
100mm from external side of handlebar(Right side)	3,15 m/s ²

EC CONFORMITY DECLARATION

Business name and full address of the manufacturer : OREC CO LTD 548-22
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France owner of the technical documents
walk behind grassland Mower

Designation :
Mark : OREC
Type : HR672

Serial Identification :
Engine :
- Manufacturer : HONDA
- type : GX270
- Power : 6,3 kW
Width of cut : 650 mm
Conforms to directives: 2000/14/EC, 2006/42/EC, 2014/30/UE
Conformity assessment : 2006/42/EC Annex VIII
Measured acoustic power level : 101.8 dB(A)
Granted acoustic power level : 102.3 dB(A)
Conformity assessment : 2000/14/EC Annex V
Acoustic pressure level at operator's ears : 89.9 dB(A)
Harmonized standards used : EN 12733-2009, EN ISO 3744-2011
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MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
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Accelerometer Position	HR672
100mm from external side of handlebar(Left side)	3,28 m/s ²
100mm from external side of handlebar(Right side)	3,77 m/s ²

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MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
Engine : GX270 ---HRC672

Accelerometer Position	HRC672
100mm from external side of handlebar(Left side)	3,15 m/s ²
100mm from external side of handlebar(Right side)	3,64 m/s ²

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38110 ROCHETOIRIN
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walk behind grassland Mower

Designation : OREC
Mark : HR802
Type :
Serial Identification :
Engine :
- Manufacturer : HONDA
- type : GX340
- Power : 8,0 kW
Width of cut : 800 mm
Conforms to directives: 2000/14/EC, 2006/42/EC, 2014/30/UE
Conformity assessment : 2006/42/EC Annex VIII
Measured acoustic power level : 103.85 dB(A)
Granted acoustic power level : 105 dB(A)
Conformity assessment : 2000/14/EC Annex V
Acoustic pressure level at operator's ears : 91,8 dB(A)
Harmonized standards used : EN ISO 12733-2009, EN ISO 3744-2011
EN ISO 3746-2011, EN ISO 1032/A1- -2008
EN ISO 20643-2008

made at : Fukuoka, January 25, 2018

Signed : Haruhiko Imamura
Function : Managing director



MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
Engine : GX340—HR802

Accelerometer Position	HR802
100mm from external side of handlebar(Left side)	3,92 m/s ²
100mm from external side of handlebar(Right side)	4,14 m/s ²

EC CONFORMITY DECLARATION

(Following EC2006/42 annex III and EC2000/14 annex II)

Business name and address of the manufacturer : OREC CO LTD
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38110 ROCHETOIRIN France
owner of the technical documents
walk behind brush cutter

Designation : OREC
Mark : HRC802
Type :
Serial Identification :
Engine :
- Manufacturer : Honda
- type : GX340
- Power : 8,0 kW
Width of cut : 800 mm
Conforms to directives: 2000/14/EC, 2006/42/EC, 2014/30/UE
Conformity assessment : 2006/42/EC Annex VIII
Measured acoustic power level : 103,85 dB(A)
Granted acoustic power level : 105 dB(A)
Conformity assessment : 2000/14/EC Annex VIII
Acoustic pressure level at operator's ears : 91,8 dB(A)
Harmonized standards used : EN ISO 12733-2009, EN ISO 3744-2011
EN ISO 3746-2011, EN ISO 1032/A1- -2008
EN ISO 20643-2008

made at : Fukuoka, January 25, 2018

Signed : Haruhiko Imamura
Function : Managing director



MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
Engine : Honda GX340 --- HRC802

Pick up location	HRC802
Right side : 100 mm from external side of the handlebar	3,55 m/s ²
Left side : 100 mm from external side of the handlebar	3,45 m/s ²

EC CONFORMITY DECLARATION

Business name and full address of the manufacturer : OREC CO LTD 548-22
HIYOSHI HIROKAWA-MACHI
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38110 ROCHETOIRIN
France owner of the technical documents
walk behind grassland Mower

Designation :
Mark : OREC
Type : HR812
Serial Identification :
Engine :
- Manufacturer : HONDA
- type : GX340
- Power : 8,0 kW
Width of cut : 800 mm
Conforms to directives: 2000/14/EC, 2006/42/EC, 2014/30/UE
Conformity assessment : 2006/42/EC Annex VIII
Measured acoustic power level : 103.85 dB(A)
Granted acoustic power level : 105 dB(A)
Conformity assessment : 2000/14/EC Annex V
Acoustic pressure level at operator's ears : 91,8 dB(A)
Harmonized standards used : EN ISO 12733-2009, EN ISO 3744-2011
EN ISO 3746-2011, EN ISO 1032/A1- -2008
EN ISO 20643-2008

made at : Fukuoka, January 25, 2018

Signed : Haruhiko Imamura
Function : Managing director



MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
Engine : GX340—HR812

Accelerometer Position	HR812
100mm from external side of handlebar(Left side)	3,92 m/s ²
100mm from external side of handlebar(Right side)	4,14 m/s ²

EC CONFORMITY DECLARATION

Business name and full address of the manufacturer : OREC CO LTD 548-22
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YAME-GUN FUKUOKA JAPAN
S.A.T. sarl - Force 7 – ZA –
38110 ROCHETOIRIN
France owner of the technical documents
walk behind grassland Mower

Designation :
Mark : OREC
Type : HRC812

Serial Identification :
Engine :
- Manufacturer : HONDA
- type : GX340
- Power : 8,0 kW
Width of cut : 800 mm
Conforms to directives: 2000/14/EC, 2006/42/EC, 2014/30/UE
Conformity assessment : 2006/42/EC Annex VIII
Measured acoustic power level : 103.85 dB(A)
Granted acoustic power level : 105 dB(A)
Conformity assessment : 2000/14/EC Annex V
Acoustic pressure level at operator's ears : 91,8 dB(A)
Harmonized standards used : EN ISO 12733-2009, EN ISO 3744-2011
EN ISO 3746-2011, EN ISO 1032/A1- -2008
EN ISO 20643-2008

made at : Fukuoka, January 25, 2018

Signed : Haruhiko Imamura
Function : Managing director



MEASUREMENT OF VIBRATIONS

Mark : OREC Type : walk behind grassland Mower
Engine : GX340—HRC812

Accelerometer Position	HRC812
100mm from external side of handlebar(Left side)	3,45 m/s ²
100mm from external side of handlebar(Right side)	3,55 m/s ²

